



# *Fantasy Porcelain*

## LEARNING HOW TO APPLY A DECAL (TRANSFER)

Supplies Needed: A bowl of warm water large enough for decal to float in, approximately 1 inch or more deep. **(Do not use Hot Water)**  
Scissors, Soft Paper Towel or Soft Cloth and a Small Squeegee.

After choosing the decal and placement, cut it close to the design (less to work with when placing it on Porcelain.) If you have a large decal you can cut it in sections for easier handling.

Some decals have a protective tissue paper or film covering the design. This must be removed prior to placing it in water. **(Do Not Remove** the paper on the back of the design at this time.)

Place decal into water design side up. The decal may curl up and then relax. Wait a minute and test to see if the design is slipping on the backing paper, if not, place it back into the water. When it is slipping you can transfer to porcelain, hold onto one edge of the backing paper with your finger and slide the decal with your other fingers into place on porcelain. (I have found decals slip into place easier on curved surfaces if you warm the porcelain in water prior to placing the decal.)

Once you have placed the decal and made sure of its placement, use a rubber squeegee, paper towel or soft cloth to smooth out air bubbles and water out from under the decal. If your decal becomes wrinkled, smooth out with your fingers. Check again for air bubbles/water under decal. If your decal tears, just use fingers to place back together as close as you can. Do not overlap decal. You can also cut pieces of the decal design and add to fill in other places on your porcelain, to add to the overall design. Use the same method for all pieces of decals for placement.

Make sure you have pushed out all air bubbles and water from decal. Leaving a bubble under decal may result in a burned area in your design. If this does occur, you can paint over it, use a texture to enhance the design ect. (On the second fire.) can enhance a decal after it's fired by adding to the design with paint, textures, Gold ect.

**Most Decals are fired at 016-017**

You Can Purchase many Wonderful Decals at:

***Fantasyporcelain.com***

